

net contents 800 mL

Must be mixed with the appropriate base. Makes 4 litres when mixed with 3.2 litres of Resene Armourcote 515 HS Base. LL51401H 4/21

SAFETY PRECAUTIONS

Read label before use. Keep out of reach of children. Harmful if swallowed. Causes skin irritation. Harmful in contact with the skin. Causes serious eye damage. May cause an allergic skin reaction. May cause damage to organs. Suspected of damaging fertility or the unborn child. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing cancer. Toxic to aquatic life. May cause long lasting harmful effects to aquatic life. Harmful to terrestrial vertebrates.

PRECAUTIONS

DO NOT BREATHE MISTS, VAPOURS OR SPRAYS. DO NOT EAT, DRINK OR SMOKE WHEN USING THIS PRODUCT.

Store in original or correctly labelled container, tightly closed, in a well ventilated area indoors, away from foodstuffs, at an ambient temperature and avoid freezing conditions. Store locked up. Wear protective gloves and clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating, lighting and intrinsically safe equipment. Avoid release to the environment. Obtain special instructions before use.

FIRST AID

IF SWALLOWED: Call a POISON CENTRE, doctor or first aider if you feel unwell.

IF ON SKIN (or hair): Wash with plenty of soap and water. If skin irritation or rash occurs get medical advice or attention. Take off contaminated clothing and wash before reuse.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do so. Continue rinsing. If eye irritation persists get medical advice or attention.

IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms call a POISON CENTRE, doctor or first aider.

When seeking medical advice take this container with you.

Further information can be obtained from
AUST: POISONS INFORMATION CENTRE 131 126
or call Resene 1800 738 383.

NZ: NATIONAL POISONS CENTRE 0800 POISON (764 766)
or call Resene 0800 737 363.

CONTAINS: Xylene 90-200 g/L, N-Butanol 5-90 g/L, Ethylbenzene 5-50 g/L.
For use as a decorative/protective coating.
For full technical instructions see Data Sheet RA404A.

SPILLS: Wear appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.

CLEANING PAINT EQUIPMENT: Brush/roll out as much paint as possible on to newspaper before washing out brushes/rollers with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner.

FIRE: Use foam, carbon dioxide or dry chemical powder.

DANGER

KEEP OUT OF REACH OF CHILDREN

Resene

Armourcote 515 HS HARDENER

Engineered Coating Systems



Resene Armourcote 515 HS is a high performance epoxy intermediate/base coat which forms an excellent corrosion barrier. Fast dry characteristics are especially beneficial where early handling of coated items or same day application of multi-coat systems is required. Excellent low temperature cure properties allow use of the product over winter when application of conventional epoxy cure based systems is not possible. Suitable for use in most industrial and marine environments. Formulated for spray application.

General

- Safety Data Sheet (SDS) is available and must be consulted before use.
- In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.
- This product comprises a Base and Hardener, which must be mixed in the required ratio using an air or explosion-proof power mixer before application. Mix each component separately before blending them together. Add the total contents of the Hardener container to the total contents of the Base container. Once uniformly mixed, allow to stand for the recommended induction time prior to re-mixing and use.
- Thinning requirements may vary according to application method, equipment and environmental conditions.
- If thinning is required add recommended thinner after components have been blended and thoroughly re-mix using the power mixer.
- Ensure correct wet film thickness is applied to achieve desired dry film thickness. Allowance must be made for any thinner added.
- Use of incorrect thinner may have an adverse effect on application and performance.
- Drying is affected by low temperatures and high humidity.
- Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures will increase it.

- The temperature of the substrate should be 3°C above the "Dew Point".
- The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.
- Following appropriate preparation, all surfaces must be dry and clean prior to painting.
 - This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound or not referred to, contact your local Resene ColorShop or reseller for your nearest Technical Representative.

Be PaintWise

For tips on responsible disposal of paint, cleaning equipment and minimising the impact of your decorating on the environment see the Resene website. Do not discharge any paint into the environment. Resene PaintWise (NZ) or paintback.com.au (Australia) accepts residual unwanted paint and packaging. Or contact your Local Authority for disposal information.



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UN NO. 1263 – PAINT

Resene

the paint the professionals use

In Australia: Resene Paints (Aust) Limited
7 Production Ave, PO Box 924, Beenleigh, Qld 4207
Ph 1800 738 383 Visit www.resene.com.au

In New Zealand: Resene Paints Limited
Vogel St, PO Box 38242, Wgtn Mail Centre, Lower Hutt 5045
Ph (04) 577 0500 Visit www.resene.co.nz

Manufactured under a quality system certified as complying with ISO 9001 by Telarc SAI, an accredited certification body. Printed on paper produced in manufacturing facilities which comply with environmental management systems EMAS and ISO 14001, using vegetable-based inks. Please recycle.

Quick check

Name: Resene Armourcote 515 HS Hardener.

Mixing ratio: 4 parts Base: 1 part Hardener (by volume).

Induction time: 10-15 minutes.

Pot life: 3 hours at 20°C. 6 hours at 10°C. Increased temperatures will shorten pot life.

Dry time (minimum): Touch Dry 45 minutes at 20 °C, 90 minutes at 10°C. Dry to Handle 2½ hours at 20°C, 5 hours at 10°C. Full Physical Properties: 12 hours (minimum) at 20°C, 24 hours (minimum) at 10°C. Drying is affected by low temperatures and high humidity

Recoat time (minimum): Spray: 2½ hours at 20°C; 5 hours at 10°C. Maximum (by spray): Self – 7 days. Uracryl 400 Series/Imperite I.F. 503/Imperite 413 – 2 days. Sanding of Armourcote 515 HS is required if recoating beyond these times.

Thinner: Resene Thinner No.12 (general use). Resene Thinner No.11 (over Zincilate primer or when application temperatures exceed 30°C).

Clean up: Resene Thinner No.12

Resene Data Sheet: RA404.

Epoxies and polyaminoamides have been known to cause dermatitis and usual precautions to avoid skin contact should be taken.

Enjoy the Resene Promise of quality on premium paints. See your Resene ColorShop or the Resene website for a copy.

In every case it is recommended that the appropriate Data Sheet and Safety Data Sheet are consulted prior to application.

FLAMMABLE LIQUID AND VAPOUR

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Please ensure that the colour in this container is the same as selected. Resene accepts no responsibility for the application of incorrect colours. Resene products are designed to be used as a system for optimal results. Substitution may cause substandard results or system failure. For further painting advice and information, call 1800 738 383 (AUST), 0800 0800 737 363 (NZ) or visit the Resene website.